



M-SED 10 type Solenoid Ball Valve



M-SED10...1XJ...type

Size 10

Max. Working Pressure: 315 bar

Max. Flow: 40 L/min

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Features

- Direct operated directional ball with solenoid actuation
- Mounting face as per DIN24 340 A ISO 4401 and CETOP-RP 121H
- Closed port is leak-free isolated
- keep switch flexibility under high pressure
- Pressure-tight chamber does not need to be opened for a change of the coil
- Solenoid coil can be rotated through 90°
- With concealed manual override, optional

Function and configuration

M-SED10 3/2 directional poppet valve

M-SED10 type valve is direct operated directional poppet valves with solenoid actuation. They control the start, stop and direction of flow. Thevalve consists of valve housing (1), the solenoid (2), the valve seat (7) and (11) and the control spool (4).

The manual override (6) allows the valve to be operated without solenoid energization.

The initial position of the valve (normally open "UK" or normally closed "CK") is determined by the arragement of the spring (5). The chamber (3) behind the control spool(4) is connected to port P and sealed against port T. Thus, the valve is pressure-compensated in relation to the actuating forces (solenoid and spring).

By the control spool (4),the port P,A and T can be loaded with maximium operating pressure (350bar) and the flow can be directed in both directions.

In the initial position, the control spool (4) is pressed onto the seat (11) by the spring (5), it is pressed onto the seat (7) by the solenoid (2) in spool position. The flow is blocked.

M-4SED10 4/2 directional poppet valve

With the help of a sandwith plate, the Plus-1 plate, under the 3/2 directional poppet valves, the function of a 4/2 directional poppet valve is achieved.

Function of the Plus-1 plate

Initial position:

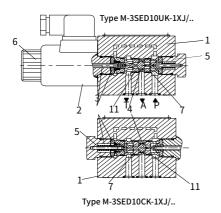
the main valve is not actuated. The spring(5)holds the control spool(4)on the seat(11). Port P is blocked and A is connected to T. Apart from that, one control line is connected from A to the large area of the control spool(8), which is thus unloaded to the tank. The pressure applied via P now pushes the ball(9) onto the seat(10). Now, P is connected to B, and A to T.

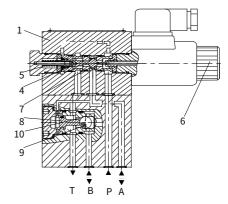
Transition position:

When the main valve is actuated, the control spool(4) is shifted against the spring(5) and pressed onto the seat(7). During this, port T is blocked, P, A and B is briefly connected to each other.

Spool position:

P is connected to A.As the pump pressure acts via A on the large area of the control spool (8), the ball (9) is pressed onto the seat (12). Thus, B is connected to T, and P to A. The ball (9) in the Plus-1 plate has a "positive spool overlap".





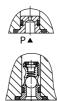
Throttle insert:

The use of a throttle insert is required, if, due to the operating conditions, flows are to be expected during the switching procedure, which are higher than the started maximum performance limits of the valve. The throttle is inserted into port P of the valve.

Cartridge check valve:

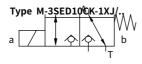
The cartridge check valve allows free flow from P to A and provides leak-free closed from A to P.

The cartridge check valve is inserted into port P of the valve.

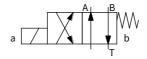


Spool symbols

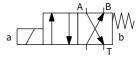
a P T



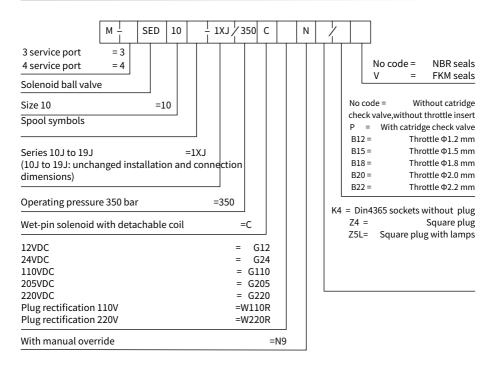
Type M-4SED10D-1XJ/..



Type M-4SED10Y-1XJ/..



Specification



Technical data

Installa	tion position		Optional				
Environment temperature		°C	-30 to +50 (NBR seal)				
		C	-20 to +50 (FKM seal)				
Weight	Two tee Solenoidic directional valve	Kg	2.6				
	Two four-way Solenoidic directional valve	Kg	3.9				
Max operation pressure bar		bar	350				
Max flow L/min		L/min	40				
Hudraulia fluid			Mineral oil suitable for NBR and FKM seal				
Hydraulic fluid			Phosphate ester for FKM seal				
Fluid temperature range °C		°C	-30 to +80 (NBR seal)				
		C	-20 to +80 (FKM seal)				
Viscosity range mm²/s		mm²/s	2.8 to 500				
Degree of contamination			Maximum permissible degree of fluid contamination: Class 9. NAS 1638 or 20/18/15, ISO4406				

Electrical data

Voltage type								DC				AC+ rectifier	
Voltage version V								12, 24, 110, 205, 220 110,220 (only possible via Z5 recti				via Z5 rectifier)	
Permissible voltage(deviation) %								+10 ~ -15					
Input power W							30						
Continuous power-on time							Continuous						
Switching	time to	ISO	6403										
		DC solenoid					AC + rectifier						
Pressure bar	Flow L/min	On/ms (without oil tank pressure)					On/ms (without oil tank pressure)				Off/ms		
Dai		UK	CK	D	Υ	UK, CK	D, Y	UK	CK	D	Υ	UK, CK	D, Y
70	40	40	30	40	35	10	10	35	30	40	35	40	40
140	40	40	30	40	35	10	10	40	30	40	35	40	40
210	40	45	35	45	35	10	10	45	35	45	35	40	40
280	40	45	35	45	35	10	10	45	35	45	35	40	40
315	40	50	35	50	35	10	10	50	40	50	35	40	40
350	40	50	45	50	45	10	10	50	45	50	45	40	40
Note: The Wit	switch h revers	ing ty sed fl	pes i	relate devia	to a	flow of P are possi	to A and ible.	A to T.					
Switching frequency Cycles/h							to 15000						
IP rating as per DIN 40050							IP65						
Max coil temperature °C							+150						

Characteristic curves

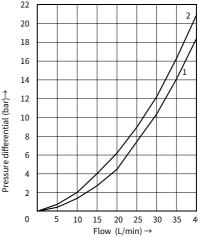
(Measured at t=40° C±5°C, using HLP46)

3/2 directional ball valve 22 20 18 16 14 Pressure differential (bar)→ 12 10 8 6

Δp-qv characteristic curves

4/2 directional ball valve 22

Δp-qv characteristic curves

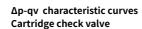


1 M-3SED6 CK ..., P to A 2 M-3SED6 CK ..., P to A

10

4 2

> 1 M-4SED6 D..., P to B, A to T 2 M-4SED6 $_{v}^{D}$..., B to T, P to A



Flow (L/min) →

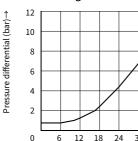
25

30 35

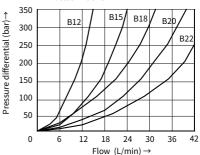
36

20

Flow $(L/min) \rightarrow$

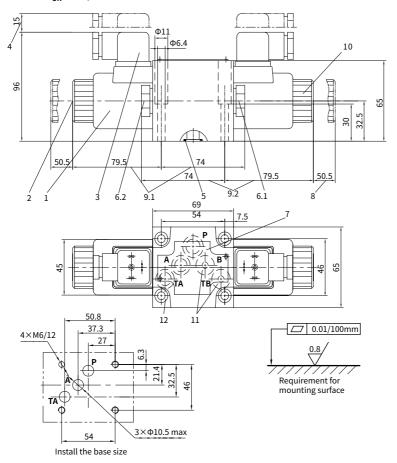


Δp-qv characteristic curves Throttle insert



Unit dimensions

· M-3SED10 CK -1XJ/...solenoid ball valve

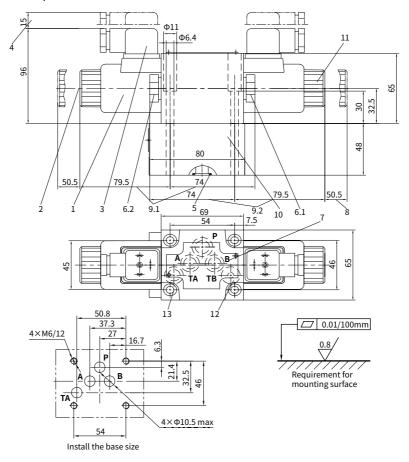


- 1 Solenoid
- 2 Manual override
- 3 Plug-in connector to DIN 43650 (rotatable 90°)
- 4 Space required to remove the Plug-in connector
- 5 O-rings 12×2 for ports A,B,TA,TB O-rings 14×2 for port P
- 6.1 Plug for M-3SED10UK-1XJ/
- 6.2 Plug for M-3SED10CK-1XJ/
- 7 Name plate

- 8 Space required to remove the coil
- 9.1 Total length of M-3SED10UK-1XJ/
- 9.2 Total length of M-3SED10CK-1XJ/
- 10 Securing nut tighting torque M_A = 4Nm
- 11 Ports B and TB are a blind counterbore
- 12 Valve fixing screws Internal hexagon screw: $M6 \times 40 \text{ GB/T } 70.1\text{-}10.9$, tighting torque $M_A = 15.5 \text{ Nm}$

Unit dimensions

· M-4SED10 D -1XJ/...solenoid ball valve



- 1 Solenoid
- 2 Manual override
- 3 Plug-in connector to DIN 43650 (rotatable 90°)
- 4 Space required to remove the Plug-in connector
- $\begin{array}{ll} 5 & \text{O-rings } 12{\times}2 \text{ for ports A,B,TA,TB} \\ & \text{O-rings } 14{\times}2 \text{ for port P} \end{array}$
- 6.1 Plug for M-4SED10D-1XJ/
- 6.2 Plug for M-4SED10Y-1XJ/
- 7 Name plate

- 8 Space required to remove the coil
- 9.1 Total length of M-4SED10D-1XJ
- 9.2 Total length of M-4SED10Y-1XJ
- 10 Plus-1 Plate
- 11 Securing nut tighting torque M_A = 4Nm
- 12 Port TB is a blind counterbore
- 13 Valve fixing screws Internal hexagon screw: M6×40 GB/T 70.1-10.9, tighting torque M_A = 15.5 Nm